



# ELAMINATOR® Insulation System



## Installation Method

- Double Layer
- Single Layer
- 100 Series
- 300 Series

## Insulation

### EcoTouch® Certified R Metal Building Insulation Post-Laminated

- R-10       R-11       R-13
- R-16       R-19       R-25       R-30

### EcoTouch® Certified R Metal Building Insulation Pre-Laminated

- R-10.8       R-11.9       R-14.1
- R-17.3       R-20.6       R-27.1       R-32.5

## Facing

- \_\_\_\_\_  
(see attached data sheet)

## Description

The Owens Corning® ELAMINATOR® Insulation System utilizes two series of machines designed to travel along the purlins dispensing faced insulation or facing from rolls: 100 Series and 300 Series. Both control the tension applied to the rolls as they are dispensed and correctly position the facing with respect to the purlins so that installed insulation is consistent and fully expanded.

## Applications

The ELAMINATOR® Insulation System offers a choice of installation methods:

**(1) Two-Layer with faced** Owens Corning® EcoTouch® Certified R Metal Building Insulation between the purlins using the 100 machines which install the faced insulation parallel to the purlins or the 120 machines to install patented folded facing with pieces of EcoTouch® Certified R Metal Building Insulation is installed as a second layer over the first insulation layer and purlins, parallel to the roof sheets.

Two-Layer unfaced Owens Corning® EcoTouch® Certified R Metal Building Insulation between and parallel to the purlins using the 300 Series machines which first install the facing parallel to the purlins. Then the unfaced EcoTouch® Certified R Metal Building Insulation is installed as a second layer over the first unfaced insulation layer and purlins, parallel to the roof sheets.

**(2) Single-Layer unfaced** Owens Corning® EcoTouch® Certified R Metal Building Insulation is installed over the purlins, parallel with the roof sheets, using the 100 or 300 Series machines to install the facing parallel to the purlins.

The patented ELAMINATOR® Insulation System is available for installation of EcoTouch® Certified R Metal Building Insulation via a nationwide network of licensees.

## Features

- Verified formaldehyde-free<sup>1</sup> and soft to the touch.
- Thickness recovery provides outstanding thermal and acoustical performance.

1. Applies to the insulation component only.

## Uses

The Owens Corning® ELAMINATOR® Insulation System is used to insulate metal building roof assemblies (both standing seam and screw-down type) with fiberglass metal building insulations.

## Vapor Control Considerations

Licensees offer a selection of vapor retarder facings applied and ready for installation. Facings with a maximum permeance rating of 0.1 perm are recommended for optimum moisture condensation control. Detailed performance and physical property data concerning available facings is available from facing manufacturer.

## Insulation Specifications

The ELAMINATOR® system offers a choice of two installation methods (see below). Selection of the most applicable method is at the discretion of the licensee depending on installed R-value, job site conditions, and other project specifics.

In both cases, installation shall be in strict accordance with Owens Corning's published ELAMINATOR® installation instructions, as well as with applicable provisions of the Occupational Safety and Health Act, and with state and/or local safety and health codes.

## (1) Two-Layer

The ELAMINATOR® system and machines shall be used to install the first layer of Owens Corning® faced EcoTouch® Certified R Metal Building insulation parallel to and between the purlins. The insulation shall have an R-value of \_\_\_\_\_ and be faced or be applied unfaced over a facing with permeance rating not greater than \_\_\_\_\_ perm as tested in accordance with ASTM E96. The materials shall have a Flame Spread rating of 25 or less and a Smoke Developed rating of 50 or less as tested in accordance with UL 723, ASTM E84, or NFPA 255. The EcoTouch® Certified R Metal Building insulation shall be marked on the unfaced side with NAIMA 202 identification, R-value, and manufacturer identification (OCF). The insulation or facing shall be pulled taut and held in position with the ELAMINATOR® machines while being secured only at the end wall rafters with double-sided adhesive tape. Facing tabs shall be overlapped over the purlins as the ELAMINATOR® machines are advanced, to ensure proper alignment and facing overlap, and vapor retarder integrity. The second layer, of Owens Corning® Certified R Metal Building insulation shall be installed manually across the purlins, parallel with the roof sheets without gaps or voids. Insulation shall be Owens Corning® unfaced EcoTouch® Insulation for MBI Plus or EcoTouch® Insulation for Certified R Metal Building having an R-value of \_\_\_\_\_. One-inch thermal spacer blocks<sup>2</sup> are installed after all Fiberglass metal building insulation is in place. Thermal spacer blocks<sup>2</sup> must be installed with standing seam roofs to meet stated U-values.

2. Recommended 1" thick FOAMULAR® 250 PINK® Extruded Polystyrene (XPS) Insulation. EcoTouch® Insulation for MBI Plus not to be laminated.

## (2) Single-Layer

The ELAMINATOR<sup>®</sup> system and machines shall be used to install the vapor retarder facing ahead of and separately from the insulation, parallel to the purlins. The vapor retarder facing shall have a permeance rating of not greater than \_\_\_\_\_ perm as tested in accordance with ASTM E96. It shall have a Flame Spread Index of 25 or less and a Smoke Developed Index of 50 or less as tested in accordance with UL 723, ASTM E84, or NEPA 255.

The facing shall be pulled taut and held in position with the ELAMINATOR<sup>®</sup> machines after being secured to the end wall rafters with double-sided adhesive tape. Facing tabs shall be overlapped on top of purlins, as the ELAMINATOR<sup>®</sup> machines are advanced, to ensure proper alignment and overlapping of the facing, and vapor retarder integrity.

Unfaced insulation shall be installed manually across the purlins, or perpendicular with thermal blocks, on top of the facing and parallel to the roof sheets. The insulation shall be Owens Corning<sup>®</sup> Building insulation having an R-value of \_\_\_\_\_. It shall be installed so there are no gaps or voids. It shall have a Flame Spread rating of 25 or less and a Smoke Developed rating of 50 or less as tested in accordance with UL 723, ASTM E84, or NFPA 255. One-inch thermal spacer blocks\* are required with standing seam roofs to meet stated U-values.

### Safety Notification

The 300 Series machines are designed to meet OSHA regulations for low-slope roofs, no more than 3:12 slope. To use the machines, the top flange of the purlin or bar joist structure, must withstand 200 lbs. with minimum deflection. Owens Corning believes the ELAMINATOR<sup>®</sup> 300 Series machines, if operated according to written instructions, comply with 29 CFR, 1926.501 (b)(10), with the roofing contractor providing a warning line system and 100% personal fall protection for his workers outside the warning line system. The 300 Series machines provide a guardrail system and complete the warning line system. It is the responsibility of the ELAMINATOR<sup>®</sup> licensee and the roofing contractor to comply with all OSHA fall protection standards.

The 100 Series machines require 100% personal fall protection for the ELAMINATOR<sup>®</sup> installers or use with Sky-Web II<sup>®</sup>, slopes up to 3:12. 100 Series has two machines: 100 and 120.

### Environmental and Sustainability

Owens Corning is a worldwide leader in building material systems, insulation and composite solutions, delivering a broad range of high-quality products and services.

Owens Corning is committed to driving sustainability by delivering solutions, transforming markets and enhancing lives. More information can be found at [www.owenscorning.com](http://www.owenscorning.com).

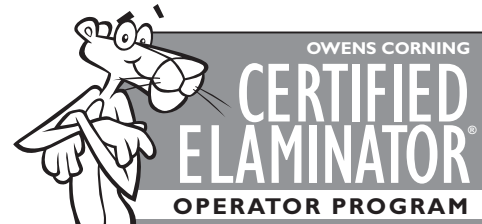
### Notes

For additional information, refer to the Safe Use Instruction Sheet (SUIS) found in the SDS Database via <http://sds.owenscorning.com>

Figure 1  
100 Series – 100 Machines



Figure 3  
300 Series



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OWENS CORNING INSULATING SYSTEMS, LLC  
ONE OWENS CORNING PARKWAY  
TOLEDO, OHIO, USA 43659  
1-800-GET-PINK<sup>®</sup>  
[www.owenscorning.com](http://www.owenscorning.com)

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